

**AMENDMENTS TO THE CLAIMS, COMPLETE LISTING OF CLAIMS  
IN ASCENDING ORDER WITH STATUS INDICATOR**

Please amend the following claims as indicated.

1. (Currently Amended) A laminate for HDD hard disk drive suspension comprising a stainless steel layer, a polyimide resin layer and a conductor layer, wherein said conductor layer is a copper foil or a copper alloy foil having a thickness of 14  $\mu\text{m}$  or less, a tensile strength of 400 MPa or more, and a conductance of 65% or more.

2 (Currently Amended) A laminate for HDD hard disk drive suspension as described in claim 1, wherein the thickness of the stainless steel layer is in the range of 12-30  $\mu\text{m}$ .

3. (Currently Amended) A laminate for HDD hard disk drive suspension as described in claim 1, wherein the thickness of the polyimide resin layer is in the range of 5-20  $\mu\text{m}$ .

4. (Currently Amended) A laminate for HDD hard disk drive suspension as described in claim 1, wherein the conductor layer is a rolled copper alloy foil having a tensile strength of 500 MPa or more, and a conductance of 65% or more.

5. (Currently Amended) A laminate for HDD hard disk drive suspension as described in claim 1,

wherein said laminate is constituted of a stainless steel layer, a polyimide resin layer, and a conductor layer,

wherein the conductor layer is a copper foil or a copper alloy foil having a thickness of 7-14  $\mu\text{m}$ , a tensile strength of 500 MPa or more, and a conductance of 65% or more,

wherein the stainless steel layer has a thickness in the range of 12-30  $\mu\text{m}$ ,

wherein the polyimide resin layer has a thickness in the range of 5-20  $\mu\text{m}$ , and

wherein the total thickness of said laminate is in the range of 20-50  $\mu\text{m}$ .

6. (Withdrawn - Currently Amended) A method for manufacturing a laminate for ~~HDD~~ hard disk drive suspension which comprises

applying a solution of a polyimide resin or a precursor thereof to a stainless steel layer,  
giving a heat treatment to form a polyimide resin layer,  
placing a rolled copper alloy foil having a thickness of 14  $\mu\text{m}$  or less, a tensile strength of 500 MPa or more and a conductance of 65% or more on the aforementioned polyimide resin layer,  
and

hot-pressing at 1-20 MPa and 280°C or above to give a laminate constituted of a stainless steel layer, a polyimide resin layer and a conductor layer.

7. (New) A laminate for hard disk drive suspension as described in claim 1,  
wherein said laminate is constituted of a stainless steel layer, a polyimide resin layer, and a conductor layer,

wherein the conductor layer is a rolled copper alloy foil having a thickness of 7-14  $\mu\text{m}$ , a tensile strength of 500 MPa or more, and a conductance of 65% or more

wherein the stainless steel layer has a thickness in the range of 12-30  $\mu\text{m}$ ,

wherein the polyimide resin layer has a thickness in the range of 5-20  $\mu\text{m}$ , and

wherein the total thickness of said laminate is in the range of 20-50  $\mu\text{m}$ .